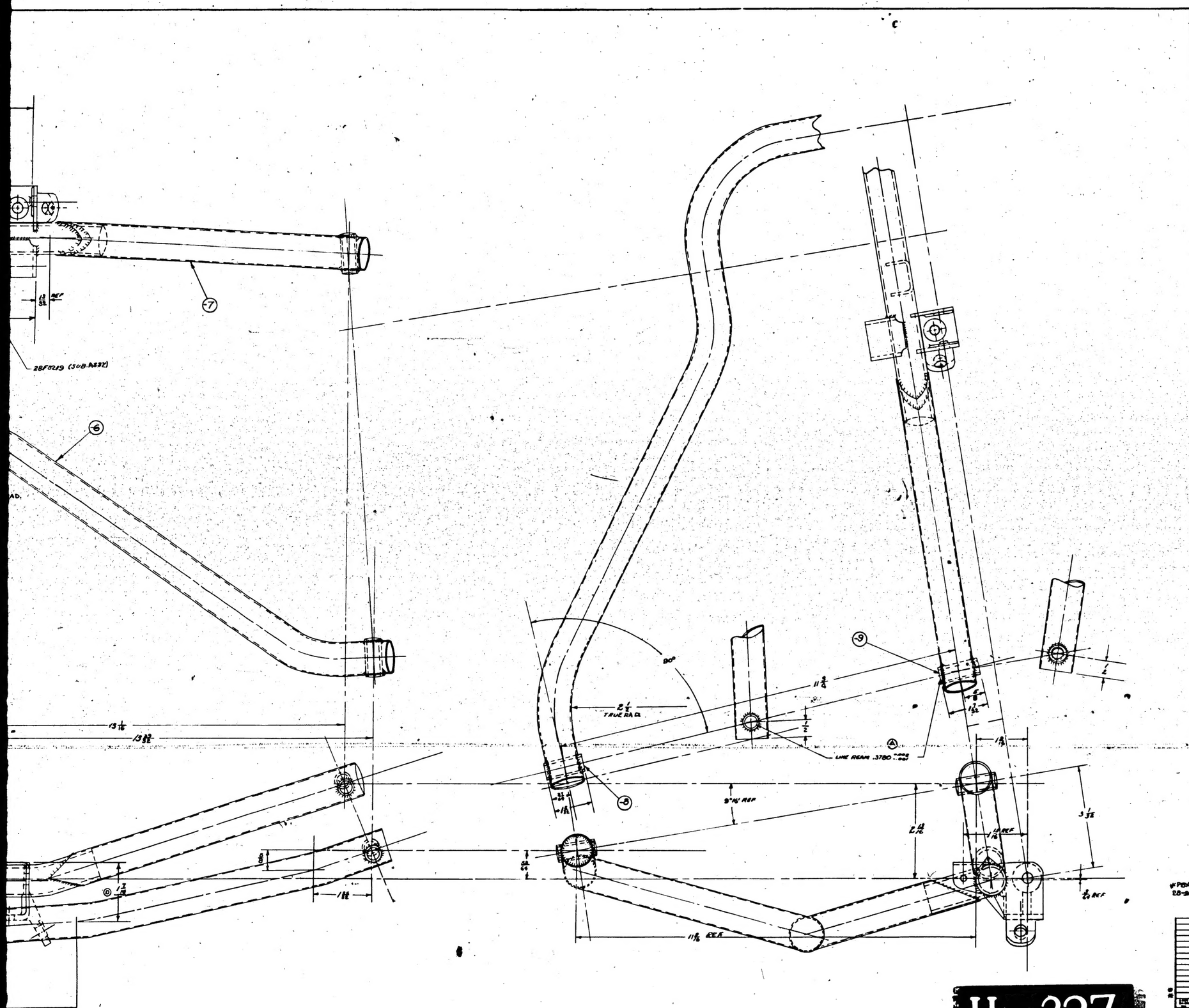

LET	ALTERATION	DATE	BY

LET	ALTERATION	DATE	BY
A	CHANGED BEAM MATL FROM [illegible]	[illegible]	[illegible]
B	[illegible]	[illegible]	[illegible]
C	[illegible]	[illegible]	[illegible]
D	[illegible]	[illegible]	[illegible]
E	[illegible]	[illegible]	[illegible]

FINISH CODE	
Z	ANODIC TREATMENT
P	PAINT
AP	ALUMINIZED PAINT
C	CADMIUM PLATE

#PB4S 65 ¢ ea
28-SHE 27¢ ea

PART NO	STOCK	MATERIAL	SPEC	-0 NO	-2 NO	-3 NO	-4 NO	-5 NO
7	28F1134	[illegible]	[illegible]	1				
6	28F1135	[illegible]	[illegible]	1				
5	28F1136	[illegible]	[illegible]	1				
4	28F1137	[illegible]	[illegible]	1				
3	28F1138	[illegible]	[illegible]	1				
2	28F1139	[illegible]	[illegible]	1				
1	28F1140	[illegible]	[illegible]	1				
28F5219				1				

PARTS LIST PER ASSY

AS		L.E. DRAWING	
MAT'L NOTED	SPEC. AN-QQ-M-685 / MIL-P-8184		
HEAT TREAT	FINISH	DRAFT 9-6-46	CHECK C.S.
			STRESS 9340
NAME FITTING-ARMAMENT TUNNEL GUN-V-BRACE			DEPT. DESIGN NOMB
CONSOLIDATED AIRCRAFT CORP. San Diego Calif.			SIZE J / CODE / 28F5217

ALL WELDS SHOULD BE AS SMALL AS POSSIBLE
NOTE—THIS V-BRACE SHOULD BE JIGGED & THE FIRST ITEM SHOULD BE TACK WELDED AND TRIED AT INSTAL.
#28F1136 PRIOR TO FINAL WELDING & FINISHING TO ASSURE PROPER ALIGNING OF HINGE CENTERS

NORMALIZE—6 TUBE ONLY BEFORE WELDING

H 327

NOTE—
MATERIAL FOR —6 & —7 MAY BE:
(A) S.A.E. X4130 CHROME-MOLY STEEL TUBING, WELDED, SPEC. AN-T-3, OR
(B) X4130 CHROME-MOLY STEEL TUBING, SEAMLESS, SPEC. AN-WW-T-850